

# NATURAL CORKS

Product	Natural
Marking	Ink and/or fire
Packing	Polyethylene bags with SO <sub>2</sub>
Expedition	Cardboard boxes in plastic pallet
Intend use	Still wines



Tests and units	Specifications / Tolerance	Method
Dimensions and ovality	L ± 0,7 mm   Ø: ± 0,5 mm   O: ≤ 0,7 mm	ISO 9727-1:2007
Specific weigh	185 ± 55 Kg/m <sup>3</sup>	ISO 9727-2:2007
Humidity	6% +/- 2%	ISO 9727-3:2007
Extraction force	L 38 mm: 12 – 35 daN L 45 mm: 15 – 40 daN L 49 mm: 15 – 45 daN	ISO 9727-5:2007
Liquid seal	1,5 bar	ISO 9727-6:2007
Peroxide residues	< 0 mg / cork stopper	NP 4502-2011
Sensorial analysis	Without deviations	ISO 22308-1:2021
2,4,6 - Tricloroanisol (TCA)	≤ 2 ng/L	ISO 20752:2023
Visual quality	Quality: ± 10% Ref. <sup>o</sup>	ISO 16419:2013



Technical Specifications according to the International Code of Practice for Cork Stoppers.